AirChek²⁰⁰⁰

Operating Instructions

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Form #37740 Rev 0806

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Indicates a reminder or note.



Indicates a warning or caution.

Notice: This operating instruction may not address all safety concerns (if any) associated with this product and its use. The user is responsible for determining and following the appropriate safety and health practices and regulatory limitations (if any) before using the product. The information contained in this document should not be construed as legal advice, opinion, or as a final authority on legal or regulatory procedures.

AirChek 2000 Quick Guide

Operation

Star Button *

Scrolls through run time data, display options, and sampling parameters during pump setup

Up and Down Arrow Buttons ▲▼

Increase or decrease sampling parameters and toggle between display choices in setup

Button Sequence

Security Code *****▲▼*****

 $\mathbf{\nabla}$ = press buttons individually $[\mathbf{\Delta}\mathbf{\nabla}]$ = press simultaneously when bracketed Must be pressed within 10 seconds of previous command

A = security code, always press in sequence

Pump Activation Press any button. Mode Change Press $[\blacktriangle V]$ to toggle between Run and Hold.

Pump Setup Options

User Interface Level One—Set Up Flow Rate

To enter flow rate setup, pump must be in Hold. Press $[\blacktriangle \nabla]$ to Run pump and press $* \blacktriangle \nabla *$ within 10 seconds.

* \blacksquare * * within 10 seconds.

Change and calibrate flow rate:
 Flow rate and SET flash. Press ▲ or ▼ to change flow rate. Press * when finished; ADJ displays and flashes. Press ▲ or ▼ to adjust the flow until pump and calibrator agree.
 When finished, press * until End displays. Press [▲▼] to save new setting.

User Interface Level Two—Set Up Sampling and Display

To enter sampling and display setup, pump must be in Run. Press $[\blacktriangle \lor]$ to Hold pump and press $* \blacktriangle \lor *$ within 10 seconds. Select from the following options:

Clear accumulated data:

Press * until CLr displays and then press $[\blacktriangle \nabla]$. Press * until End displays and then press $[\blacktriangle \nabla]$.

- Change temperature scale (F/C): Press * until temperature displays. Press ▲ or ▼ to switch units. Press * until End displays and then press [▲▼] to save new setting.
- Change atmospheric pressure scale (mm Hg/ins Hg/millibars): Press * until pressure displays. Press ▲ or ▼ to switch units. Press * until End displays and then press [▲▼] to save new setting.
- Change time scale (12 Hr/24 Hr): Press * until 12 Hr or 24 Hr displays. Press ▲ or ▼ to switch units. Press * until End displays and then press [▲▼] to save new setting.
- Change time of day:

Press * until time displays. Press \blacktriangle or ∇ to change flashing hour. Press * to move to minutes and press \blacktriangle or ∇ to change. Press * until End displays and then press $[\blacktriangle \nabla]$ to save new setting.

Change sampling time:
 Press * until SΓ 00 displays. Press ▲ or ▼ to change flashing digits. Press * until End displays and then press [▲▼] to save new setting.

To exit without saving changes in User Interface Level Two, scroll to Esc and press [▲▼].

The SKC AirChek[®] 2000 Pump is an advanced programmable sample pump that combines lightweight compact design, computer-compatible circuitry, and a patented* isothermal flow sensor. AirChek 2000 can be used with optional DataTrac[®] 2000 Software and your PC to expand pump programmability and recordkeeping options. The result of extensive research and development, the AirChek 2000 Pump exemplifies SKC's commitment to quality and innovation in air sampling equipment.



AirChek 2000 shown at 75% of actual size

Performance Profile

Flow Range:	1000 to 3250 ml/min (5 to 500 ml/min requires optional low flow adapter kit)
Compensation Range:	3000 ml/min at 15 inches water back pressure 2000 ml/min at 30 inches water back pressure 1000 ml/min at 30 inches water back pressure

Typical Back Pressure of Sampling Media (inches water)

Flow Rate (L/min)	1.0	1.5	2.0	2.5	3.0
Filter/Pore Size (µm)					
25-mm MCE, 0.8	6	9	12	15	18
25-mm MCE, 0.45	14	22	28	35	40
37-mm MCE, 0.8	2	3	4	5	6
37-mm PVC 5.0	1	1	2	2	2.5

 37-mm PVC, 5.0
 1
 1
 2
 2
 2.5

 Compare the information in this table to pump compensation range to determine appropriate applications.

Accuracies:	Timing:	1 min/month at 25 C
	Atmospheric Pressure:	± 0.3 ins Hg
	Flow Rate:	\pm 5% of set-point after calibration
Battery Charge Level Indicator:	Icon displays at full,	mid, and low charge (see page 5)
Temperature Range:	Operating: Charging: Storage:	32 to 113 F (0 to 45 C) 32 to 113 F (0 to 45 C) -4 to 113 F (-20 to 45 C)

Protect sample pump from weather when in use outdoors.			
Altitude:	Do not use pump beyond 7500 ft		
Run Time:	With battery pack, run time is 10 hours at 2000 ml/min and up to 30 inches water back pressure; <i>dependent on</i> <i>sample media used. See Table 1.</i>		
Sampling Time (SГ) Setting:	AirChek 2000 sampling time can be set up to 999 minutes from the pump keypad or up to 30 days (43,200 minutes) from a PC using DataTrac 2000 Software. During sampling, the pump LCD will display remaining run time (will count time down from a set number of minutes) when sampling time is set from the keypad. The pump LCD will show elapsed time in minutes when the pump is programmed from a PC. If run time is longer than 9999 minutes (6.8 days), the sample time displayed on the LCD will roll over to 1 after reaching 9999.		
Time Display:	Time of day in hours and minutes (12 or 24-hour clock) with AM and PM indicators		
Volume Display:	Continually updated, based on corrected flow rate multiplied by sampling time		

Performance Profile

Flow Fault:	If the pump is unable to compensate for longer than 15 seconds due to excessive back pressure, the pump enters flow fault mode. During flow fault, the pump HOLDs, the fault icon appears on the display during the length of the fault, and the accumulated run time display is frozen and retained. After 5 minutes in flow fault, auto-restart is attempted every 5 minutes up to 10 times.
Battery Pack:	Removable rechargeable 4-cell NiCad battery pack, 4.8 V, 2.0-Ah capacity.
Charge Time:	\leq 6 hrs using PowerFlex Charger
Size:	5.6 x 3 x 2.3 in (14.2 x 7.6 x 5.8 cm)
Weight:	22 oz (624 gm)
RFI/EMI Shielding:	RFI/EMI-shielded case, CE marked
Intrinsic Safety:	UL and cUL Listed

Use only SKC-approved parts to ensure reliable performance and to maintain the UL Listing for intrinsic safety and the SKC warranty.

Table 1. AirChek 2000 Run Time in Hours with NiCad Battery

Following are typical run times achieved when using a fully charged Nickel-Cadmium (NiCad) battery pack. Data is sorted by type of sample media. All run times are listed in hours.

Mixed Cellulose (MCE) filter, 0.8-µm pore size

	Filter Diameter	
Flow Rate (L/min)	37 mm	25 mm
2.0	24.2	15.2
2.5	20.4	12.4
3.0	17.7	**

Polyvinyl Chloride (PVC) filter, 5.0-µm pore size

(F)

	Filter Diameter	
Flow Rate (L/min)	37 mm	25 mm
2.0	28.2	21.8
2.5	27.0	22.0
3.0	22.6	18.2

** Filter back pressure exceeded pump capability during testing

Increases in back pressure during sampling due to buildup of sample on the filter can decrease battery life.

Battery Operation

Installing the Battery Pack

To enhance battery life, SKC ships battery packs separate from the pump. Once installed, completely charge battery pack before operating pump.

1. Carefully align the battery jack on the battery pack with the battery terminal on the bottom of the pump base plate and push the battery pack

into place.



- 2. Insert and tighten two security screws provided.
- 3. Charge battery completely before operating pump (*see Charging the Battery Pack*).





Charging the Battery Pack

Ensure the pump is **not** running. Do not operate pump while charger is attached. To charge the battery, insert the charging plug from the charger into the battery charging jack on the back of the pump. Plug the charger into a standard wall outlet. The PowerFlex Charger will fully recharge the battery in ≤ 6 hours (*see Accessories on page 28 for charger*). Follow charger instructions.





Computer

Interface

Port

Battery

Jack

Charging

Short-circuiting the battery pack will render it immediately inoperative.

Battery Charge Level Indicator

Three bars indicate a full charge (normally appears after charging), approximately 75 to 100%.



Two bars indicate that the battery is charged enough to operate the pump, approximately 25 to 75%.



One bar indicates battery charge is low (charge battery), approximately 1 to 25%.

Low Battery Fault



No bars and a flashing outline indicate a Low Battery Fault (pump will go into HOLD, and then SLEEP mode in 10 seconds). Run time data can be displayed by pressing any button. The pump will return to SLEEP in 10 seconds. This may be repeated.

When the pump stops due to a low battery and is left to stand for a period of time, one battery bar may appear. This false "recovery" will fall quickly if the pump is operated without recharging it. RECHARGE THE PUMP BEFORE SAMPLING.

Replacing the Battery Pack



-) Battery Replacement Notes:
 - To retain pump history, ensure the pump has been allowed to go to SLEEP after the last run. Pump history will be lost if the battery pack or AC power (battery eliminator) is removed while the pump is running. SKC recommends that data be downloaded to a PC using DataTrac 2000 Software prior to removal of the battery or power.
 - The first 8 program steps will be retained in memory. Programs should be reloaded using DataTrac 2000 Software after replacing the battery pack.
- Release the battery pack by removing the two security screws located on the bottom of the battery pack. Pull the battery pack away from the pump body.





Battery Operation

- 2. Carefully align the battery jack on the replacement battery pack with the battery terminal on the bottom of the pump base plate and push the battery pack into place.
- 3. Replace and tighten the two security screws removed in Step 1.





Use of a repaired or rebuilt battery pack voids the SKC warranty and the UL Listing for intrinsic safety.

- Do not charge or operate the pump from the charger in hazardous locations!
- Use only an SKC-approved charger and battery pack designed for the AirChek 2000 Sample Pump to ensure reliable performance and to maintain the UL Listing for intrinsic safety and the SKC warranty.
- Use of any device other than the approved battery pack to power the pump voids the UL Listing for intrinsic safety.

For more information on battery care and maintenance, go to http://www.skcinc.com/instructions/1756.pdf.

Battery Eliminator

The Battery Eliminator is an accessory that converts alternating current (AC) to direct current (DC) from which the pump can operate indefinitely. **The Battery Eliminator should be used in non-hazardous locations only.** *See page 28 for ordering.*

To use the Battery Eliminator, the battery pack must be removed from the pump (*see Replacing the Battery Pack on page 5*). The Battery Eliminator is comprised of two pieces, (1) a wall cube that converts AC voltage to DC voltage and (2) a power adapter that reduces DC voltage. The wall cube fits into a standard wall outlet and its plug end is inserted into the power adapter. The power adapter is fitted on the pump in place of the battery pack.

Use the battery eliminator to operate the pump in non-hazardous locations only.

Use of any device other than the approved battery pack to power the pump voids the UL Listing for intrinsic safety.

Introduction

Pump Display



AirChek 2000 LCD shown at 100%

HOLD:	Flashes when the pump is in HOLD mode (see page 9)
SF or S:	Displayed when a sampling time is manually programmed into pump memory (see page 13)
VOL:	Volume of air pumped
SET:	Flashes when changing any setting
CLr:	User Interface option that clears volume and run time data (see page 12)
ESC:	User Interface Level Two option that exits User Interface without saving changes (see page 12)
End:	User Interface option that saves changes and exits User Interface (see page 12)
ADJ:	Displayed during pump flow calibration (see page 11)
CAL:	User Interface option that allows pump to be set up for single or multiple-point calibration using the CalChek feature <i>(see page 11)</i>
FLOW:	Appears when flow rate is displayed
PROG:	Displayed when a delayed start or a DataTrac 2000 program is loaded into pump memory
Display Icons	
Flow Fault: >>>	Flashes during flow fault (see page 9)
Battery Charge Level: 📋	Shows battery charge level (see page 5)

Introduction

Keypad Basics

The AirChek 2000 Pump operates by pressing various button sequences on the keypad located on the front of the pump housing.



AirChek 2000 Keypad shown at 100%

- Scrolls through run time data, display options, and sampling parameters during pump setup
- Increases values and toggles between options
- Decreases values and toggles between options
- ▲▼] When pressed simultaneously, displayed item is selected or entered.
- ★▲▼* Security code that must be pressed in sequence within 10 seconds after mode change to enter the User Interface. If the 10-second time limit is exceeded, the pump will remain in its current mode. Perform steps again to enter the User Interface (see Entering and Navigating the User Interface on page 10).

Pump Activation

- Press any button firmly to activate the LCD.
- Press [▲▼] to run the pump or to place a running pump in HOLD.
- Auto OFF switches pump to SLEEP after five minutes in HOLD with no activity.

Pump Operating Modes

RUN

Pump is running; run time data is continuously updated in memory. The LCD shows real-time run time data. Press ***** to scroll through the parameters. Run time and volume stored in memory will continue to accumulate unless reset (*see page 12*).

To change the pump from HOLD to RUN, press $[\blacktriangle V]$

HOLD

Pump is off and run time data is stored. Run time data readings are retained and displayed on the LCD.

To change the pump from RUN to HOLD, press [▲▼]

SLEEP

After five minutes in HOLD, the pump automatically enters SLEEP. The LCD shuts down and the electronic circuitry enters a low-power state.

Press any button to change pump from SLEEP to HOLD

Flow Fault

If the pump is unable to compensate for longer than 15 seconds due to excessive back pressure, the pump enters flow fault mode. During flow fault, the pump HOLDs, the fault icon appears on the display during the length of the fault, and the accumulated run time display is frozen and retained. As part of the flow fault feature, the pump attempts to restart sampling after five minutes in flow fault and continues to attempt a restart every five minutes thereafter until the restricted flow is corrected or the pump has attempted a maximum of 10 restarts. The maximum number of restart attempts may be changed using a PC and DataTrac 2000 Software.

Setup

Verifying Battery Charge Level

The LCD displays an icon that shows the current battery charge level (*see Battery Operation on page 5*). A new battery should be fully charged before operation.

Entering and Navigating the User Interface

The AirChek 2000 User Interface features two levels:

Level One – Set Up Flow Rate allows the user to change flow rate, adjust flow rate to a primary standard, or calibrate the pump using the CalChek feature.

Level Two—Set Up Sampling and Display permits the user to change display options of temperature (F or C) and atmospheric pressure (ins, m, or mm), set a sampling time, set 12 or 24-hour clock or delayed start, set real-time clock, or clear accumulated run time data.

Entering:

- With pump in HOLD, press [▲▼] to place pump in RUN and enter
 ★▲▼ * within 10 seconds. *You are in Level One of the User Interface.*
- With pump in RUN, press [▲▼] to place pump in HOLD and enter
 ▲▼ within 10 seconds. You are in Level Two of the User Interface.

Navigating: Press ***** to scroll through parameters. Once LCD shows End, parameters will repeat until the user exits the User Interface.

Exiting: Press * until End appears on the LCD. Press $[\blacktriangle V]$. Any changes made to parameters will be saved and the pump will continue in its current mode. Level Two of the User Interface offers the option of exiting without saving changes to parameters. Press * until ESC appears on the LCD. Press $[\blacktriangle V]$.

Using User Interface - Level One

Flow Set Set flow by pressing ▲ to increase or ▼ to decrease pump flow rate. Press * to move to next parameter or the User Interface can be exited by continuing to press * until End appears. Press [▲▼] to save new flow setting and exit. See page 12.



ADJ	Used during calibration with primary standard calibrator (<i>not for use with CalChek feature</i>). Press \blacktriangle to increase or \blacktriangledown to decrease flow adjustment until desired flow is indicated on an attached primary standard. Press \circledast to move to next parameter or the User Integrate by continuing to press \circledast until End appeare new flow and adjustment settings a Interface. <i>See page 16.</i>	erface can be exited ears. Press $[\blacktriangle V]$ to and exit the User
CAL	Use for CalChek calibration feature only. Press $[\blacktriangle \nabla]$ to initiate single- point calibration. Press \blacktriangle seven times to start a full calibration. <i>See CalChek</i> <i>Calibration instructions on pages 18 to 22</i> .	I (81
Using User In	terface - Level Two	
Temperature	Press ▲ or ▼ to toggle between Fahrenheit (F) and Celsius (C). Press * to move to next parameter.	∎ <u>-</u> ¥-84.0
Atmospheric Pressure	Press ▲ or ▼ to toggle through inches of mercury (ins), millimeters of mercury (mm), and millibars (m). Press * to move to next parameter.	
Sample Time (SΓ)	Program a specific run time. Press ▲ to increase or ▼ to decrease the time in minutes (from 1 to 999). Press * to move to the next parameter. Sample Time is not an option when a DataTrac 2000 program is loaded into pump memory (PROG). See page 13.	
12-hr/24-hr Clock and Delayed Start	Press ▲ or ▼ to toggle through standard (12-hour) time, military (24-hour) time, and delayed start (dELA). <i>See Setting a Delayed Start on page 14</i> . Press * to move to next parameter.	■∬於出「

Setup

Time of day	The hour will flash. Press \blacktriangle to increase and \blacktriangledown to decrease hour. Press \circledast to advance to minutes. Once minutes are flashing, press \blacktriangle to increase or \blacktriangledown to decrease minutes. Press \circledast to move to next parameter.	
CLr	Press [▲▼] to reset accumulated run time and volume from pump memory to zero. <i>See below.</i>	î [lr
ESC	Press $[\blacktriangle \nabla]$ to exit User Interface Level 2 without saving changes to parameters.	₽ 850
End	Press $[\blacktriangle \nabla]$ to save changes to parameters and exit User Interface.	End 🔋
OFF	Appears only when a DataTrac 2000 program or delayed start is loaded in pump memory. When OFF displays, press $[\blacktriangle V]$ to delete and exit the User Interface. <i>See page 14.</i>	

Resetting Run Time Data

To reset accumulated volume and run time data to zero, enter User Interface Level Two by placing a running pump in HOLD and pressing $A \lor W$ within 10 seconds. Press U until CLr appears on the LCD. Press $[A \lor]$ to clear the run time data. Press U until End appears, and then press $[A \lor]$. The pump is now in HOLD.



CLr does not clear previously set sampling time (**SΓ**). See Deleting a Sampling Time on page 15.

Setting Pump Flow Rate

- 1. With the pump in HOLD, press [▲▼] to run the pump and enter *****▲▼***** within 10 seconds. *You are now in User Interface Level One.*
- 2. The flow rate on the LCD will flash. Press ▲ to increase flow or ▼ to decrease flow until the desired flow rate is displayed.
- 3. Press ***** repeatedly until End appears on the LCD.
- 4. Press $[\blacktriangle \nabla]$ to save the flow rate and exit the User Interface.
- 5. Press $[\blacktriangle \nabla]$ again to place the pump in HOLD if desired.

Setting Sampling Time (SI)

Program the AirChek 2000 from the keypad to run STEL, TWA, or any other run time from 1 to 999 minutes*. AirChek 2000 sampling time may also be programmed from a PC using DataTrac 2000 Software*. To program a sampling time using the pump keypad:



- seconds. You are in User Interface Level Two. 2. Repeatedly press ***** until SΓ and a flashing 00 appear on the display. 3.
- 4.
- Set the sampling time by pressing \blacktriangle to increase it or $\mathbf{\nabla}$ to decrease it to the desired time in minutes.

With the pump running, press $[\blacktriangle \nabla]$ to place the pump in HOLD and enter ***▲▼*** within 10

- Press ***** repeatedly until End appears.
- 5. Press $[\blacktriangle \nabla]$ to save the sampling time and exit the User Interface. A flashing S will appear with the selected sampling time on the LCD.



- 6. Press $[\blacktriangle \nabla]$ to begin sampling. The time display will count down, the pump will go into HOLD, and the total sampling time will display when sampling is complete.
 - To delete a set sampling time, enter User Interface Level Two, scroll to SΓ, and press ▼ until time appears as 00. Exit the User Interface by scrolling to End and pressing $[\blacktriangle \nabla]$.

If a time still displays after canceling a sample time, this display is the total run time since the data was last reset.

If a sampling time (S Γ) has been programmed into the pump, a DataTrac 2000 program cannot be entered without deleting the sampling time first (see page 15). Likewise, if a DataTrac 2000 program resides in pump memory, the sampling time (SF) function cannot be selected until the DataTrac program is deleted (see page 15).

* Sampling Time (SF) Setting: AirChek 2000 sampling time can be set up to 999 minutes from the pump keypad or up to 30 days (43,200 minutes) from a PC using DataTrac 2000 Software. During sampling, the pump LCD will display remaining run time (will count time down from a set number of minutes) when sampling time is set from the keypad. The pump LCD will show elapsed time in minutes when the pump is programmed from a PC. If run time is longer than 9999 minutes (6.8 days), the sample time displayed on the LCD will roll over to 1 after reaching 9999.

Setting a Delayed Start

The Delayed Start feature is available in pump version 2.59 or higher.

When setting the pump manually for sampling to begin within a 12-hour timeframe, follow this procedure:

- 1. With the pump running, press [▲▼] to place the pump in HOLD and enter *****▲▼***** within 10 seconds. *You are in User Interface Level Two.*
- 2. Press * until SF appears. Press \blacktriangle or \checkmark to set a sample time. This is required to set a delayed start.
- 3. Press ***** until the display reaches the 12-hr/24-hr clock. Press ▲ or ▼ until the display shows a flashing dELA (delayed start).
- Press ★. Time will display with hours flashing. Press ▲ to increase or
 ▼ to decrease the hour. Press ★ to move to minutes. Press ▲ to increase or
 ▼ to decrease the minutes.
 - Ē

The time entered here will be the next occurrence of this time. There is no a.m. or p.m. designation.

- 5. Press * until End appears.
- 6. Press [▲▼].
- 7. The PROG icon and a flashing HOLD will appear in the upper left corner of the display. The pump is now set for delayed start.



If setting a delayed start using DataTrac 2000 Software, refer to the DataTrac 2000 Operating Instructions (included on the software CD). A programmed delayed start can be viewed in the DataTrac 2000 Scheduler.

Deleting a Delayed Start

This is the same method used to delete a DataTrac 2000 program from the pump (*see Deleting a DataTrac 2000 Program on page 15*).

- 1. With the pump running (will only run in short bursts), press [▲▼] to place the pump in HOLD and enter *****▲▼***** within 10 seconds. *You are in User Interface Level Two.*
- 2. Press * to scroll to the flashing OFF indicator and press $[\blacktriangle \nabla]$.
- 3. Press **★** until End displays.
- Press [▲▼]. The PROG icon should be gone. If not, repeat process until it disappears.

Deleting a Sampling Time (SΓ)

To delete a sampling time, enter User Interface Level Two and press the ***** button to scroll to SΓ. Press ▼ until SΓ 00 appears. Press the ***** button until End appears. Press [▲▼].

Deleting a DataTrac 2000 Program

If a DataTrac 2000 program is in pump memory, the PROG icon will appear in the upper left corner of the display. To delete a DataTrac 2000 program, enter User Interface Level Two, scroll to the flashing OFF indicator, and press [$\blacktriangle V$]. This is the same method used to delete a delayed start from the pump. *See Deleting a Delayed Start on page 14*.

Calibration

Flow Rate and Volume Display

Flow rate displayed on the pump LCD is the flow to which the pump has been calibrated. To maintain flow as displayed, the pump automatically adjusts flow during sampling for changes in temperature and atmospheric pressure that may differ from the temperature and atmospheric pressure present at the time of calibration. The flow rate display does not change from the calibrated flow rate. The pump will fault if it is unable to maintain the calibrated flow rate.

Volume displayed on the pump LCD is "corrected" in that it is the result of a continual calculation of corrected flow rate multiplied by sample time.

Verifying Flow Rate Using a Primary Standard

1. Connect the pump inlet to the outlet of the representative sampling medium using flexible tubing.



To ensure sample integrity, tubing seals tightly onto the pump inlet filter cover. Use care when removing tubing to prevent cracking or breakage of the inlet filter cover.

- 2. Connect the inlet of the sampling media to a primary standard calibrator using another length of flexible tubing.
- 3. From HOLD, press [▲▼] to run the pump and enter *****▲▼***** within 10 seconds. *You are in User Interface Level One*. SET flashes on the LCD.
- 4. The LCD will display a flashing flow rate from the last sample taken. If you do not wish to change the flow rate go to Step 6.
- 5. Press ▲ to increase the flow rate or ▼ to decrease the flow rate to the desired setting.
- Press *. The flashing ADJ appears on the LCD, replacing the flashing SET. The pump flow rate can now be calibrated using a primary standard calibrator.



The flow rate displayed on the calibrator will change as a result of this adjustment, not the flow rate displayed on the pump. The pump will display an adjustment factor (ADJ) only.

7. Compare the flow rate from the primary standard to that displayed by the pump. If the calibrator indicates a higher flow rate than the pump, press ▼ until the pump and calibrator are in agreement (within 10 ml). If the calibrator indicates a lower flow rate than the pump, press ▲ until the pump and calibrator are in agreement (within 10 ml).

- 8. Press ***** until End appears on the LCD. Press [▲▼] to save flow setting and exit the User Interface. The pump will remain in RUN. Reset run time data (*see page 12*).
- 9. Place pump in HOLD by pressing [▲▼]. Disconnect the calibration train.



Pressing $[\blacktriangle \nabla]$ will place a running pump in HOLD, and a holding pump in RUN.

If a delayed start or DataTrac 2000 schedule has been programmed into the pump, it may remain in pump memory. PROG will display in the upper left corner of the pump display. To delete this program, enter User Interface Level Two, scroll to the flashing OFF, and press [▲▼].

Calibration

Calibration Using the CalChek Automatic Calibration Feature

The CalChek automatic calibration feature is available when calibrating an AirChek 2000 Pump with a Defender Calibrator (Cat. No. 717-510M). A CalChek Communication Cable (Cat. No. 210-502) is required. Optional DataTrac 2000 Software can be used to expand the documentation capabilities of this system. The CalChek feature provides two calibration options: singlepoint calibration allows setting and verifying a flow rate at a single point before and after sampling. Multiple-point (full) calibration corrects flow to a primary standard at multiple flow rates to cover the basic operational flow range of the pump. Both types of calibration bring flow to within 5%.



If using a pump version below 2.59, a pump upgrade is required for the CalChek feature. *Contact SKC*.



Do not perform single-point or multiple-point calibration until the pump has remained at ambient temperature for several hours.

Single-point Calibration Using CalChek

The CalChek feature provides correction at a single flow setting and takes less than one minute to complete. Use it to set the desired flow rate before sampling and to verify flow after sampling.

- 1. Use 1/4-inch tubing to connect the Defender Calibrator suction port to the inlet of a representative sampling medium and the outlet of the medium to the AirChek 2000 pump inlet.
- 2. Run the pump for ≥ 2 minutes before starting calibration. Leave the pump on.
- 3. Select the Defender data port:
 - a. Press and hold the Defender power button to turn on the calibrator.
 - b. Press the right arrow to highlight Setup; press Enter.
 - c. Press the right arrow to highlight Preferences; press Enter.
 - d. Press the down arrow to navigate to Data Port.
 - e. Press the left or right arrow to toggle to SKC.
 - f. Press the down arrow to highlight Confirm; press Enter.
- 4. Enter Defender calibration mode:
 - Press the right arrow and then the down arrow to highlight Measure; press Enter.
 - b. Press the right arrow to highlight Cont.; press Enter.
- 5. Attach the female end of the CalChek Communication Cable to the serial port (RS-232) on the back of the Defender Calibrator.

- 6. Insert the male end of the CalChek Communication Cable into the data port on the pump.
- 7. Place the pump in HOLD by pressing [▲▼]. Press [▲▼] again to start the pump running, and enter the security code *****▲▼***** in sequence on the pump keypad within 10 seconds. *You are in User Interface Level One.*
- 8. Press \blacktriangle or \triangledown to set the pump to the desired flow rate.
- 9. Press * on the pump keypad until CAL appears on the pump display.
- 10. Press $[\blacktriangle \nabla]$ to select single-point calibration.
- 11. 1CAL will appear on the pump display. During calibration, the pump will display briefly the flow rates that it is reading from the calibrator.
- When calibration is complete, the pump display will either show End indicating a successful calibration, or it will show an error code of E4[x] (see CalChek Error Chart on page 22).

Note: *To remove a CalChek error code from the LCD, press* ******.*

13. Press [▲▼] twice to place the pump in HOLD. Disconnect the pump from the representative sampling medium and the calibrator.



To ensure sample integrity, tubing seals tightly onto the pump inlet filter cover. Use care when removing tubing to prevent cracking or breakage of the inlet filter cover.

14. Allow pump to go to SLEEP.



Data does not write to memory until pump has gone into SLEEP mode.



Successful single-point calibration will provide an entry in the pump history that can be viewed using DataTrac 2000 Software (v. 3.59 or higher). If used with earlier DataTrac 2000 versions, the entry will appear as an undecipherable code; update DataTrac 2000 Software. If an error occurs during calibration, the event will not be stored in history.

Calibration

Full (Multiple-point) Calibration Using CalChek

This type of calibration provides flow correction across the basic operating range of the AirChek 2000 pump (750 to 3000 ml/min) in approximately 4 minutes. The operation calibrates each flow rate to a primary standard. It can also provide a record of calibration for maintenance and quality purposes if DataTrac 2000 Software is used. SKC recommends that a full calibration be performed during pump maintenance and after non-factory repairs.



Full calibration clears history, run time parameters, and the Scheduler in DataTrac 2000 Software.

Do NOT place sampling media in line for full calibration. Ensure the battery pack is completely charged before starting a full calibration.

Do not perform single-point or multiple-point calibration until the pump has remained at ambient temperature for several hours.

- 1. Use 1/4-inch tubing to connect the Defender Calibrator suction port to the AirChek 2000 pump inlet. *Do NOT place sample medium in line.*
- 2. Run the pump for ≥ 2 minutes before starting calibration. Leave the pump on.
- 3. Follow Steps 3 through 9 from *Single-point Calibration Using CalChek* on pages 18 and 19.
- 4. Verify that the battery icon on the pump display shows at least two bars. If it does not, charge the battery before proceeding.
- 5. Press ▲ on the pump keypad 7 times to place pump in full calibration mode.
- 6. The Defender Calibrator will begin to automatically calibrate the pump. Initial flow measurements are taken without flow from the pump and the pump flow rate is adjusted automatically. The pump will display FCAL, CS1, and a brief flow rate. The pump will continue to display CS2, then a flow rate, CS3, then a flow rate, etc. until calibration is completed at all flow rates between 750 and 3000 ml/min.



Full calibration begins at flows lower than 750 ml/min. At these lower flow rates, the calibrator piston will move slowly. This is normal; do not interrupt calibration.



CalChek full calibration can be aborted by pressing $[\blacktriangle V]$. The pump will go to HOLD.

7. When calibration is completed, the pump will go to HOLD. If the calibration was successful, the pump LCD will revert to displaying pump run time as 0. If there was failure during the calibration process, an error code of E4[x] will appear (see CalChek Error Chart on page 22).

Note: *To remove a CalChek error code from the LCD, press* *****.

8. Allow the pump to go to SLEEP mode to write calibration data to pump memory.



Data does not write to pump memory until pump has gone into SLEEP mode.

CalChek Full Calibration Data

Full calibration data can be viewed and printed by going to the DataTrac 2000 Pump Manager window and clicking on the View menu. Choose Calibration Info. This will display calibration results, pump serial number, and date of the last full calibration. A button allows this data to be printed. The printed report contains pump version, date printed, and a validation code.

CalChek Calibration Data Verification in DataTrac 2000 Software



This feature requires pump version 2.62 or higher and DataTrac 2000 Software version 3.62 or higher.

To ensure that printed data has not been tampered with, pull down the Tools menu and choose Confirm Validation Code. Enter the data from the printed report, including the validation code. DataTrac 2000 will indicate whether the information is completely valid or if a parameter has been changed.



Clearing the history will not clear full calibration data. This data can only be cleared by performing another full calibration or by obtaining more than 36 pump history records.



When entering data to confirm the validation number, enter the date in the following format: mmm dd, yyyy (e.g., Aug 18, 2008)

Calibration

CalChek Error Chart Single-point Calibration Errors

Error	Problem	Troubleshooting
E41	Correction required too large. A mismatch of greater than 360 ml/min between the flow setting on the pump and the reading generated by the Defender Calibrator has occurred.	Perform a full calibration. If this fails contact SKC Technical Support.
E48	Could not get a successful single point calibration within five flow readings.	Try the calibration again. If problem persists, perform a full calibration.

Full (Multiple-point) Calibration Errors

Error	Problem	Troubleshooting
E44	First flow reading greater than 750 ml/min. The pump is flowing faster than it should, even though the calibration routine delivered only a very small voltage to the pump.	Check tubing between pump's upper pressure sensor and the top valve assembly diaphragm to ensure it is not pinched or blocked, or contact SKC Technical Support.
E45	Pump unable to achieve flow rate of 3000 ml/min possibly due to a blocked flow tube or an air leak inside the pump.	Check pump's flow tube to ensure it is not blocked, or contact SKC Technical Support.
E46	Analysis error in the data (rare).	Try full calibration again. If problem persists, contact SKC Technical Support.
E47	Less than two bars appear in the battery icon on the pump display indicating that the battery is too low. There must be at least two bars to begin a full calibration.	Recharge the battery.
No Code	At conclusion of full calibration, pump does not verify to within 5%.	Pump not at ambient conditions for at least 2 hours. Retry calibration after pump has been at ambient conditions for 2 hours.
		Pump not running for 2 minutes prior to calibration. Run pump for 2 minutes and retry calibration.

Errors That Can Occur During Both Calibration Modes

Error	Problem	Troubleshooting
E42	Unstable average. There is too much variation in the flow readings.	Try the calibration again. If problem persists, contact SKC Technical Support.
E43	Serial time out. The calibrator is not communicating with the pump.	Check cable connection. If loose or disconnected, connect properly.

Calibrating for Low Flow (5 to 500 ml/min) Sampling Applications Using a Constant Pressure Controller (CPC)

For use with CPC and Adjustable Low Flow Tube Holders.

The Constant Pressure Controller (CPC) is an accessory that allows low flow (5 to 500 ml/min) applications. In conjunction with an Adjustable Low Flow Tube Holder accessory, the CPC is used as a pressure regulator to maintain a constant 20 inches water back pressure. *See Accessories on page 28*.



Calibrate with Adjustable Low Flow Holder, CPC, and representative sample medium inline.

a. For single-tube applications, set the flow rate to 1500 ml/min.
 b. For multiple-tube applications, the pump flow rate must be set at ≥ 15% higher than the sum of the flow rates through all tubes.



Do not exceed 500 ml/min flow rate per tube for multiple-tube sampling.

To set the pump flow rate, from HOLD press $[\blacktriangle \nabla]$ to run the pump and enter $\bigstar \checkmark \checkmark \And$ within 10 seconds. *You are in User Interface Level One.* SET and flow rate flash on the LCD.

- The flow rate displayed is from the last sample taken. Press ▲ to increase flow and ▼ to decrease the flow to the desired setting. Press * until End appears, and then press [▲▼] to save the change and exit the User Interface. The pump will remain running. If desired, press [▲▼] again to place the pump in HOLD.
- 3. Connect the pump inlet to the CPC outlet (the side of the CPC without a label) using a short length of Tygon tubing.
- 4. Connect the inlet side of the CPC (marked "to sample") to the Adjustable Low Flow Holder.
- Label tube(s) and port(s). Insert an opened representative tube into the rubber sleeve of each port on the Adjustable Low Flow Holder. Place unopened tubes in any unused ports to "seal" them.
- 6. Loosen the brass flow adjust screw on the low flow holder. Connect the exposed end of one tube to a primary standard calibrator using another length of tubing. From HOLD, press [▲▼] to run the pump.
- 7. Turn the flow adjustment screw (needle valve) on the low flow holder until the calibrator indicates the desired flow rate.



The flow rate displayed on the calibrator will change as a result of this adjustment. The flow rate on the pump LCD will remain at the previously set flow rate, showing the flow rate through the pump, not through the sample tube.

- 8. Repeat Steps 6 and 7 to calibrate the flow rate through each tube. **Seal unused ports during calibration with unopened tubes.**
- 9. Place the pump in HOLD by pressing [▲▼]. Disconnect the calibration train and replace the representative tube(s) with the tube(s) to be used for sampling. Reset the run time data to zero (*see page 12*).

Sampling

Sampling (1000 to 3250 ml/min Constant Flow)

1. Following calibration, replace representative sampling medium with a new unexposed medium. Ensure run time data has been reset (*see page 12*).



Protect sample pump from weather when in use outdoors.

For multiple-tube sampling, seal unused holder ports with unopened tubes.

- 2. To begin sampling, press [▲▼] to run the pump. Record the start time.
- 3. Sample for the time specified in the method used.
- 4. To stop sampling, press [▲▼] to place the pump in HOLD. Record the stop time.
- When sampling is complete, pump data is retained in memory for recovery. Data can be viewed on the LCD by using the * button to scroll through it or on a PC using DataTrac 2000 Software.



When using impingers, place an in-line trap between the pump and the impinger to protect the pump from harmful liquids or vapors. Failure to use the impinger trap voids the pump warranty.

If a delayed start or DataTrac 2000 schedule has been programmed into the pump, it may remain in pump memory. PROG will display in the upper left corner of the pump display. To delete this program, see page 14 or 15.



To ensure sample integrity, ensure tubing seals tightly onto the pump inlet filter cover. Use care when removing tubing to prevent cracking or breakage of the inlet filter cover.

Low Flow Sampling (5 to 500 ml/min Constant Pressure)

Low flow sampling requires a Constant Pressure Controller (CPC) and adjustable flow tube holder available as accessories or in the Low Flow Adapter Kit, Cat. No. 210-500.



When sampling with the CPC accessory and multiple tubes, the volume displayed on the pump is no longer representative of the volume of flow through the tubes due to the air bypass function of the CPC.

1. Following calibration (*see page 23*), replace the representative tube(s) with a new unexposed tube(s).

Protect sample pump from weather when in use outdoors.

- Press [▲▼] to RUN the pump. Sample for the time specified in the method used.
- 3. To stop sampling, press $[\blacktriangle V]$ to place the pump in HOLD.

Long-duration Color Detector Tubes require a special tube cover that accommodates an in-line trap tube. The trap tube protects the pump from caustic fumes that are often released from detector tubes. Closely read all precautions when using these tubes. Failure to use the necessary traps will damage the pump and void the warranty.
 To ensure sample integrity, tubing fits tightly onto the pump inlet filter cover. Use care when removing tubing to prevent cracking or breakage of the inlet filter cover.
 Use of any device other than the approved battery pack to power the pump voids the UL Listing for intrinsic safety.

Flow Fault >>>

If the pump is unable to compensate for longer than 15 seconds due to excessive back pressure, the pump enters flow fault mode. During flow fault, the pump HOLDs, the fault icon appears on the display during the length of the fault, and the accumulated run time display is frozen and retained. As part of the flow fault feature, the pump attempts to restart sampling after five minutes in flow fault and continues to attempt a restart every five minutes thereafter until the restricted flow is corrected or the pump has attempted a maximum of 10 restarts. The maximum number of restart attempts may be changed using DataTrac 2000 Software.

Maintenance

Replacing the Inlet Port Housing and Filter

- 1. Remove the three screws that secure the inlet port housing to the top of the pump.
- 2. Remove the inlet port housing and gasket.
- 3. Remove the O-ring.
- 4. Remove and discard the filter.
- 5. Insert a new filter (Replacement Cat. No. P40011).
- 6. Insert O-ring*. Replace the gasket.
- 7. Align the inlet port housing with the three screw holes and the LED.
- 8. Insert the three screws and tighten in an alternating fashion.

Do not overtighten screws. Overtightening can crack the inlet port.

* Replace with new O-ring only as needed.

Service Policy

To return products to SKC for servicing:

1. Call 800-752-8472 (724-941-9701 for international customers) to obtain a Return Materials Authorization (RMA) number and Product Decontamination Form.

2. Carefully package the product. Mark the RMA number on any correspondence relating to the return and on the outside of the package.

3. Ship to SKC, freight prepaid, to the following address:

SKC Inc. National Service Center 863 Valley View Road Eighty Four, PA 15330

Package product carefully to prevent damage during transit. Include a contact name, phone number, shipping address, RMA number, and a brief description of the problem. For nonwarranty repairs, a purchase order number and billing address are also required. The Service Department will contact nonwarranty customers with an estimate before proceeding with repairs.



SKC Inc. will accept for repair any SKC product that is not contaminated with hazardous materials. Products determined to be contaminated will be returned unserviced.



Intrinsic safety and other approvals are void if SKC pumps are not repaired by SKC or authorized SKC repair centers. Use only SKC-approved parts to ensure reliable performance and to maintain the UL Listing for intrinsic safety and the SKC warranty.

Accessories

Description	Cat. No.	
Defender Primary Standard Calibrator, 50 to 5000 ml/min, includes battery, charger (100-240 V), cable, and software 717		
CalChek Communication Cable, required for CalChek feature	210-502	
Chargers PowerFlex Charging System for SKC Personal Pumps 5-station, 100-240 V Single, 120 V Single, 100-240 V	223-1000 223-2000 223-2000B	
PowerFlex Pump Cable for AirChek 2000	223-1001	
Battery Eliminator, for continuous run using line power, use voids the UL Listing for intrinsic safety 115 V 230 V	223-320 223-320B	
Protective Pouches Black Red, for easy observation Black, noise reducing	224-88 224-96A 224-96C	
DataTrac 2000 Software Package Includes software, adapter, and serial cable, <i>requires</i> <i>Windows 98 or higher and serial port or appropriate adapter</i> <i>compatible with PC and operating system</i>	877-91	
Low Flow Adapter Kit (5 to 500 ml/min) Includes Constant Pressure Controller (CPC), Adjustable Low Flow Tube Holder, and Type A Protective Cover	210-500	
Constant Pressure Controller (CPC) for sampling in the 5 to 500 ml/min flow range. <i>Use with Adjustable Low Flow Holder (below). Available in Low Flow Adapter Kit above.</i>	224-26-CPC	
Adjustable Low Flow Tube Holders for Constant Pressure (Low Flow 5 to 500 ml/min) Applications (requires separate tube cover listed below) Single, available in Low Flow Adapter Kit above Dual Tri Quad	224-26-01 224-26-02 224-26-03 224-26-04	
Sample Tube Protective Covers (for adjustable flow tube holders listed above) Type A (tubes 6-mm OD x 70-mm L) Type B (tubes 8-mm OD x 110-mm L) Type C (tubes 10-mm OD x 150-mm L) Type T (tandem for color detector tubes up to 115-mm long and a trap tube)	224-29A 224-29B 224-29C 224-29T	

Accessories

Description	Cat. No.
Replacement Parts	
Battery Pack	P20136
Battery Pack (CE marked; for Cat. No. 210-2002Ex)	P21113
Belt Clip	P20139
Case	P20137
Case with interface for PC board in place	P20137A
Charging Jack	P20145
Cover, Battery Pack	P20144
Filter (inlet)/O-ring (3)	P20140
Filter Housing	P20142
Filters, Inlet (50)	P40011
Gasket Set	P21273
Keypad	P79361
Stack	P20138
PC Board (includes top valve plate and stack inlet)	P79519
PC Board Interface	P79543
Cover, Port	P20179
Keypad	P79361
Screw/Gasket Kit	P21002
Valve Assembly, Bottom	P21272
Valve Assembly, Top	P21322
Long-duration Detector Tube Accessories	
Trap Tubes	222-3D-2
Tandem Protective Tube Cover	224-29T

DataTrac 2000 Software

With the optional DataTrac 2000 Software accessory, the AirChek 2000 is programmable using a PC. DataTrac 2000 simplifies chain-of-custody reporting by allowing users the option of programming a complete running sequence, delayed start, timed stop, and intermittent sampling, all at different flow rates. Time and sample volume are continuously updated in memory. There is no need to perform lengthy calculations; DataTrac does it for you. The advanced information retrieval system is specifically designed to store data and provide chain-of-custody information. Fault features allow storage of historical data in memory that can be retrieved days later as long as the battery pack is not completely discharged.

Features

- Program a sampling operation from a PC
- Calibrate the AirChek 2000 flow rate to a primary standard
- Display the AirChek 2000 operating state including flow rate, temperature, run time, and battery status
- Create and save an AirChek 2000 program on a PC and upload to the pump for operation in the field.
- Program up to ten sampling sequences, each with different flow rates
- Download the AirChek 2000 run time data and history to your PC
- Create chain of custody information using the sample set-up feature
- Print a history file containing AirChek 2000 run time data
- Print a worker exposure profile containing run time data and the AirChek 2000 history
- Document date of pump calibration and validate information when using the CalChek Automatic Calibration feature (DataTrac 2000 version 3.59 or higher)

DataTrac 2000 Requirements

- Any IBM-compatible PC with a 386 processor or higher
- Hard drive with a minimum of 8 MB free disk space
- CD drive
- 4 MB RAM (8 MB preferred)
- VGA display or better
- Available 9 or 25-pin serial port (i.e., a COM port not used by a mouse, modem, or other device) or appropriate adapter compatible with PC and operating system
- Mouse
- Microsoft[®] Windows[®] 98 or higher

DataTrac 2000 Software

Includes software on CD, adapter, and serial cable. (Requires Microsoft Windows 98 or higher and serial port or appropriate adapter compatible with PC and operating system).....Cat. No. 877-91

1	UNDERWRITE	RS LABORATORIES INC.®
(1)	CERTIFICA	TE OF COMPLIANCE
(2)	UL Certificate Number	99.44269-1
(3)	This certificate is issued for:	Air Sampling Equipment
	Type/Model:	Airchek 2000, Model 210-2002
(4)	Issued to:	SKC Inc. 863 Valleyview Rd. Eighty Four, PA 15330
(5)	Report Reference:	E62011, Issued 01 April 1999
(6)	This product has been investigate following Standard(s) for Safety is	d by Underwriters Laboratories Inc. [®] in accordance with the ndicated on this Certificate:
(7)	The product marking shall includ	UL 913 CSA C22.2 No. 157-92 e the following information:
	Class I When used wi	I, Division 1, Groups F and G Class III th SKC battery pack. Part No. P20136
(8)	Only those products bearing the being covered by UL's Listing and the US and Canada.	UL Listing Mark for the US and Canada should be considered as I Follow-Up Service meeting the appropriate requirements for
The U "LIST approj	L Listing Mark for the US and Canada generally ED"; a control number (may be alphanumeric) a priate UL Directory.	includes: the UL in a circle symbol with "C" and "US" identifiers: \mathfrak{G} with the word signed by UL2 and the product category name (product identifier) as indicated in the
	LOOK FOR THE U	L LISTING MARK ON THE PRODUCT
Sign	ed: and Mally	Issued: 06 December 1999
Paul	T. Kelly	
Asso	ciate Managing Engineer	ad with out the other
1 mis c	Underwriters Laboratorias I	nd without alterations.

SKC INC. LIMITED ONE YEAR WARRANTY

1. SKC warrants that its instruments provided for industrial hygiene, environmental, gas analysis, and safety and health applications are free from defects in workmanship and materials under normal and proper use in accordance with operating instructions provided with said instruments. The term of this warranty begins on the date the instrument is delivered to the buyer and continues for a period of one (1) year.

This warranty does not cover claims due to abuse, misuse, neglect, alteration, accident, or use in application for which the instrument was neither designed nor approved by SKC Inc. This warranty does not cover the buyer's failure to provide for normal maintenance, or improper selection or misapplication. This warranty shall further be void if changes or adjustments to the instrument are made by other than an employee of the seller, or if the operating instructions furnished at the time of installation are not complied with.

2. SKC Inc. hereby disclaims all warranties either expressed or implied, including any implied warranties of merchantability or fitness for a particular purpose, and neither assumes nor authorizes any other person to assume for it any liability in connection with the sale of these instruments. No description of the goods being sold has been made a part of the basis of the bargain or has created or amounted to an express warranty that the goods will conform to any such description. Buyer shall not be entitled to recover from SKC Inc. any consequential damages, damages to property, damages for loss of use, loss of time, loss of profits, loss of income, or other incidental damages. Nor shall buyer be entitled to recover from SKC Inc. any consequential damages resulting from defect of the instrument including, but not limited to, any recovery under section 402A of the Restatement, Second of Torts.

3. This warranty extends only to the original purchaser of the warranted instrument during the term of the warranty. The buyer may be required to present proof of purchase in the form of a paid receipt for the instrument.

4. This warranty covers the instrument purchased and each of its component parts.

5. In the event of a defect, malfunction, or other failure of the instrument not caused by any misuse or damage to the instrument while in possession of the buyer, SKC Inc. will remedy the failure or defect without charge to the buyer. The remedy will consist of service or replacement of the instrument. SKC Inc. may elect refund of the purchase price if unable to provide replacement and repair is not commercially practicable.

6. (a) To obtain performance of any obligation under this warranty, the buyer shall return the instrument, freight prepaid, to SKC Inc., at the following address:

SKC Inc., National Service Center 863 Valley View Road Eighty Four, PA 15330 USA

(b) To obtain return authorization information or for further information on the warranty performance you may telephone 724-941-9701 at the above address. See Service Policy section in operating manual (if applicable).

7. This warranty shall be construed under the laws of the Commonwealth of Pennsylvania which shall be deemed to be the situs of the contract for purchase of SKC Inc. instruments.

8. No other warranty is given by SKC Inc. in conjunction with this sale.

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